



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3580-3
Job Sheet 167332



Part No: D3580-3

Job Qty: 12 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/10/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		11/9/17	0.00	0.00	Start Up Waterjet1		DL
100	Waterjet	12 pcs		11/9/17	0.00	0.22	Waterjet1		DL DAS 38
120	QC	12 pcs		11/9/17	0.00	0.00	QC8		38 9-89
130	Small Fab	12 pcs		11/9/17	0.02	0.35	Small Fab		DAS 38
140	QC	12 pcs		11/9/17	0.00	0.00	QC5		38
145	Powdercoat	12 pcs		11/10/17	0.00	0.06	Powdercoat4		DAS 38 9-89
147	QC	12 pcs		11/10/17	0.00	0.00	QC3		DAS 38 9-89
148	QC	12 pcs		11/10/17	0.00	0.00	QC5	N/A	38 9-89
150	Packaging	12 pcs		11/10/17	0.00	0.00	Packaging3		38 9-89
160	QC21-SA	12 Ea		11/10/17	0.00	0.00	QC21		38 9-89

M.1354/18 START: 9:00 O.U.T: 3:20 FINISH: 9:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S18GA	0	152	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches + 0.005 - 0.001	0.199 0.193		
2	Joggle Bracket	0.294inches ± 0.010	0.304 0.284		
3	Joggle Bracket	1.750inches ± 0.030	1.780 1.720		
4	Joggle Bracket	0.750inches ± 0.030	0.780 0.720		
5	Joggle Bracket	0.050inches ± 0.010	0.060 0.040		

DART
AEROSPACE
S008676

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Joggle Bracket

PART NO: D3580-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/10/17

Job No: 167332

